



DAM-MONT

production program
and reference list

DAM-MONT d.o.o.
Dvorište, Serbia

www.dam-mont.com

COMPANY PROFILE

Company Dam-Mont doo was founded on July 07th, 1990 in Dvoriste near Despotovac. The founder and the majority owner (80 %) is Mr Milojko Damljanovic. The other 20 % is equally divided between his daughters, J. (Damljanovic) Maksimovic and S. Damljanovic. In 1992 Mr. Damljanovic registered a company with the same name in Münster, Germany, whose main activity is installation works and delivery of materials and components.

Since 2007, Dam-Mont owns Lola Livnica-Pom, Belgrade which consists of two main business units, foundry and manufacturing of process equipment and machinery.

The main activity is manufacturing of machine and steel structures. The company has established itself in the production of equipment and machines for energetic, mining and process industry.

The range of products and production capacities have been considerably broadened with the acquisition of Lola production facilities in Belgrade. The company extends its activities internationally through its sister company in Germany.



Company location in Dvoriste, near Despotovac



PRODUCTION FACILITY

The growth and the development of the company have been entirely financed from own sources, i.e. through reinvesting the company's profits and from the owner's capital investments.



- Production facilities in total size of 12.500 m².
- To the company complex also belong warehouse facilities, offices and an internal restaurant.
- The modern production machinery and equipment installed in the period between 1995 and 2007.

During 2006 and 2007 the workshop floor was extended by 40%. Some of the equipment which the company uses in its manufacturing process is:

- Portal Cranes: 2 x 20 t; 2 x 10 t and 1 x 5 t;
- Automated welding machines;
- Computerised blasting machine, 2,5 m width;
- CNC Laser cutting machine (Bystronic Laser AG), laser strength 4000 W, worktable 2.5m x 4m;
- CNC Laser cutting machine (Bystronic Laser AG), laser strength 6000 W, worktable 2.5m x 6.5m;
- CNC Press brake



WORKFORCE

The average number of employees in the last two years:

- Production and administration
90 employees
- On assembly inland
30 employees

Qualification	Number of employees
Administration / Msc in Economics	2
Administration / Bsc in Economics	8
Production preparation and planning - Civil engineers and technicians	24
Workshop workers- fitters and welders	74
Other	12
Total	120

OPERATIONS

In 1996 Dam-Mont doo began the production and delivery of different types of light and heavy steel structures mainly for German market, which later became one of the main turnover generating activities. Within the period 1996 till 2002, it was produced and delivered for German market over 14 thousand tons of different types of steel structures.

In 2004 the company has successfully implanted three new product lines:

- Manufacturing of transport trailers for agriculture
- Manufacturing of machine assemblies for metallurgical industry
- Manufacturing of machines and maintenance services for mining industry

Company Dam-Mont doo extends its activities in the following fields:

I Engineering

- Project development
- Planning
- Technical preparation
- Quality control



Project bureau in Dam-Mont Dvorište

II Manufacturing of machines and equipment for the following industry sectors:

Metal processing

- Machine assembly for laser cutting machines
- Machine assembly for water jet machines

Energetic sector

- Power plants
- Power stations
- Distribution network

Mining industry

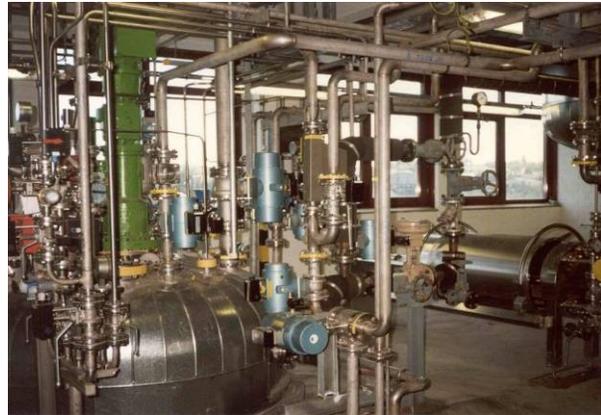
- Elevators Type: I – IV
- Pulleys and rolls for transport conveyors
- Different types of steel structures
- Coal separation
- Spreaders
- Excavators



*Assembly for a laser cutting machine
Bystronic Laser AG, Switzerland*

Process industry

- Oil refineries
- Chemical plants
- Cement plants
- Breweries – complete assembly
- All types of containers and reservoirs made of steel, aluminium and non-rusting
- Materials. Pump installations for gas and liquids



Chemical Plant, Goldschmidt AG, Essen, Nov '98 – Sep '99

Agriculture

- Transport trailers with load capacity from 4 to 18 to
- Cisterns for transport with load capacity from 6000 to 12000 litres

III Manufacturing and assembly of the steel construction

- Warehouse buildings
- Production facilities
- Exhibition halls
- Commercial buildings
- Supporting steel construction for industrial installations
- Communication towers
- Power grids (10 – 400 kV), exchange units



*Car plant DaimlerChrysler AG, Sindelfingen
Production Hall for painting, Delivery: 800 t, assembly: 4600 t
Nov '98 – Sep '99*

IV Building

- Above-ground construction
- Ground construction

V Transport and customs services

- Domestic and international transport
- Logistics



*Stuttgarter Engineering Park 5,
Delivery and assembly 250 t, City of Stuttgart
May '01 – Oct '02*



MACHINES FOR METAL PROCESSING INDUSTRY

In 2003, Dam-Mont started the cooperation with the Swiss company Bystronic, one of the world leaders in the development of high-quality machines and systems for the processing of sheet metal and other flat materials.

In the following years, thanks to the continuous investment in development, Dam-Mont has tackled more complex projects. Today, in the field of machinery for the metalprocessing industry, we perform:

- Production of assemblies of the machines for laser and water jet cutting;
- Production and installation of complete automation systems for sheet manipulation;
- Joint development and design of the machines.



Bystronic ByTrans (standard and extended), complete manufacturing, installation and programming of CNC machine, with testing

Thanks to the mutual partnership with the company Bystronic, Dam-Mont has equipped its facilities with modern machines for laser cutting, water jet cutting and CNC presses.



Mounting of laser cutting machine assembly



Bystronic ByTrans - assembled machine



MACHINES FOR MINING INDUSTRY

Projects in the mining industry represent special characteristics and challenges for all allied parties. Dam-Mont company performed its first major project in this area in 2006, producing a complete belt wagon, for the end user REK Bitola in FYROM.

During the following years, for open mine pits worldwide, in Serbia, Bulgaria, Brazil, Turkey, we manufactured and installed a number of machines, such as:

- Spreaders
- Excavators
- Crushers
- Transportation systems
- Various components



Production and assembly of belt wagon, TKF - Rek Bitola, FYROM

Thanks to the modern equipment for cutting, bending, welding, and our crane capacities, we produce large sized and comprehensive steel structures. Also, Dam-Mont has a well equipped machine park and its own foundry, so is capable to independently produce the most of mechanical components that are installed in these machines.

Dam-Mont company has its own transport and logistical capacity, which completes the entire process of production, delivery and installation of machinery for mining equipment.



Production of spreader ARS 1800, TKF – Cöllolar, Turkey



Production and assembly of spreader ARS 2000 with tripper car, TKF - Kostolac, Serbia

QUALITY

Company Dam-Mont doo delivers products and services in the best quality which are achieved by:

- Using only repro-materials with the certified quality standard acceptable worldwide
- Highly qualified workforce that has a proven record of the relevant experience from executing projects on power plants, oil refineries, chemical plants, oil platforms etc.
- A modern production process.

In 1998 the company in Dvoriste gave an attest to the German Institute Karlsruhe for Steel and Mechanical engineering and received quality certificate in accordance to the following norms:

- **QMS ISO 9001:2008**
- **QMS ISO 14001:2004**
- **DIN 18800** – welding certificate class
- **DIN 15018** - welding of cranes
- **EN ISO 3834** - welding for special purposes

Licence nr. 351-03-1294/96-04 is granted to Dam- with the resolution from the 21.01.1999, from the construction, Republic of Serbia, about the fulfilment of conditions for building.



REFERENCE LIST

I Production and assembly of steel construction

No.	PROJECT	INVESTOR	LOCATION
1	Gypsum plant	Heidelberger Zement AG	Ellrich
2	Platforms	Adam Opel AG	Rüsselsheim
3	Steel skeleton	Sparkasse Pforzheim	Pforzheim
4	Production Hall	Witmar & Klee GmbH	Waghäusel-Wiesental
5	New Exhibition Hall	Messe München	München
6	Production Hall	Trauschke GdbR Zörbig	Zörbig
7	Sport Hall	Stadt Meiningen	Meiningen
8	Platforms	Adam Opel AG	Rüsselsheim
9	Production Hall	Daimler Benz AG	Sindelfingen
10	Condensation Plant	GEA Energietechnik	Köln
11	Facade	HKW Frankfurt/Oder	Frankfurt/Oder
12	Platforms	Adam Opel AG	Bochum
13	Bridge	MIRO GmbH & Co. KG	Karlsruhe
14	Roof for railway station for ICE	Deutsche Bahn AG	Bielefeld
15	Roof for railway station for ICE	Deutsche Bahn AG	Freiburg
16	Roof for railway station for ICE	Deutsche Bahn AG	Hannover
17	Roof for railway station for ICE	Deutsche Bahn AG	Hildesheim
18	Plant for painting	Daimler Benz AG	Sindelfingen
19	Television station	MDR Magdeburg	Magdeburg
20	Laboratory building	Forschungszentrum Karlsruhe	Karlsruhe
21	Supporting bridge for pipelines	Hüls Infracor GmbH	Marl
22	Roof for railway station for ICE	Deutsche Bahn AG	Mainz
23	Reconstruction - Shopping mall	Breuningerland Sindelfingen	Sindelfingen
24	New Fair Halls 2002	Stadt Friedrichshafen	Friedrichshafen
25	Commercial Building	Stadt Stuttgart	Stuttgart-Vaihningen
26	New Branch in Munich	DaimlerChrysler AG	München
27	Multifunctional Arena - Stadium	Stadt Düsseldorf	Düsseldorf
28	Communication towers	Astrid project	Belgium
29	Roof structures	Airport Schiphol	Amsterdam
30	Assembly for laser cutting machine	Bystronic Laser AG	Switzerland

II Delivery and plant construction for process and chemical industry

No	PROJECT	CONTRACTOR	SITE
1	Chemical Plant	Alberdingk & Boley GmbH	Krefeld
2	Chemical Plant	BASF AG	Ludwigshafen
3	Chemical Plant	VfT AG / Rütgerswerk AG	Duisburg
4	Waste water processing plant	Weissheimer Malzfabrik	Gelsenkirchen
5	Brewery	Weissheimer Malzfabrik	Gelsenkirchen
6	Oil reservoirs	Veba Öl Vertrieb GmbH	Schwerin
7	Chemical Plant	Aschland Südchemie	Wülfrath
8	Chemical Plant	Goldschmidt AG	Essen
9	Chemical Plant	Riedel de Haen	Seelze
10	Chemical Plant	VfT AG	Duisburg-Meiderich
11	Power Plant	BASF AG	Schwarzheide
12	Brewery	Weissheimer Malzfabrik	Gelsenkirchen
13	Brewery	Zimmermann Malzfabrik	Gelsenkirchen
14	Weichhaus	Tivoli-Werk AG	Hamburg
15	Chemical Plant	VfT AG	Duisburg-Meiderich
16	Chemical Plant	Goldschmidt AG	Essen
17	Brewery	Weissheimer Malzfabrik	Bremen
18	Chemical Plant	Byk Chemie GmbH	Wesel
19	Chemical Plant	Bakelite AG	Duisburg-Meiderich
20	Hochtanklager	Goldschmidt AG	Essen
21	Cooling tower	Bakelite AG	Duisburg-Meiderich
22	Milk Plant	Uelzena GmbH	Uelzen
23	Chemical Plant	BASF AG	Wesseling
24	Chemical Plant	Rütgers VfT AG	Castrop-Rauxel
25	Chemical Plant	Goldschmidt AG	Essen

III *Equipment for mining industry*



Projects with ThyssenKrupp (2007-now)

No	PROJECT	EQUIPMENT	PCS	YEAR
1	Brod Gneotino - FYROM	Belt wagon	1	2007
2	Drmno Kostolac - Serbia	Spreader and tripper car	1	2008
3	Suncor - Canada	Crusher (castings – Cam bandage)	4	2008
4	Assarel - Bulgaria	Spreader and tripper car	1	2009
5	China	Crusher (castings – two wheel boogie)	20	2009
6	Esteril - Brazil	Crusher	2	2010
7	Cöllolar - Turkey	Spreader and tripper car	3	2010-2011
8	Norks Stein AS – Norway	Parts of a crusher	1	2011
9	Ramagundam – India	Parts of a crusher	2	2012
10	Eshydia – Jordan	Parts of a mill	2	2012
11	Datang – China	Transport crawler	2	In progress
12	EGAT – Thailand	Transport crawler	1	In progress
13	Sentinel – Zambia	Transport crawler	1	In progress
14	Esteril - Brazil	Transport crawler	1	In progress

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